

Spacification Of Dungaree Fabric

S.N.	Parameter	Specification	Remarks
1	Fabric	Poly-Cotton mixed	
2	Cotton	80% ± 5	
3	Polyester	20% ± 5	
4	Fabric weight (GSM)	230 ± 5gm/m ²	(20s x 16s/120x60 gauge, thread count and density cannot be any less)
5	Width	Minimum 58"(Cutable width)	
6	Shrinkage	Warp : 2.0 (max) % Weft: 2.0 (max) %	
7	Breaking strength/Tensile strength (N/50mm)	Warp : 700 (min) Weft : 350 (min)	
8	Tear strength (N)	Warp : 30 (min) Weft : 25 (min)	
9	Abrasion resistance	>20,000Rubs	
10	Pilling resistance(2000rubs)	Minimum 4	
11	Colour	Black	
12	COLOUR FATNESS		
a.	Wet	Minimum 3	
b	Dry	Minimum 3/4	
c	Light 20 AFU	Min 3/4	
d	Washing	Minimum 4	
13	Weave	Twill	
14	Features	Fabrics should be easy to wash, skin- friendly, shrink resistance	

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