

Product Specification of Para Jumpsuit (Black Dungaree)

S.N.	Parameters		Specifications	Remarks
1	Main Material	Content	95% ± 2 Cotton 5% ± 2 Elastane	
		Color fastness to rubbing	Dry: Min 3	
			Wet: Min 3	
		Color fastness to washing	4-5	
		Color fastness to light (after 20 &40 AFU)	Min 4	
		Gram per sq meter (GSM)	310 ± 10	
		Tearing strength	Warp : Min 30 N	
			Weft : Min 25 N	
		Tensile strength	Warp : Min 450 N	
			Weft : Min 350 N	
Shrinkage percentage maximum	Warp: Direction 3			
	Weft: Direction 3			
Pilling resistance	4-5			
Colour	Black			
2	Side Material	Content	Polyster 95% ± 3 Elastane 5% ± 2	
		Gram per sq meter (GSM)	225 ± 10	
		Color fastness to rubbing	Dry: Min 3	
			Wet: Min 3	
		Color fastness to washing	4-5	
		Tearing strength	Warp : Min 25 N	
			Weft : Min 20 N	
		Tensile strength	Warp : Min 450 N	
Weft : Min 350 N				
Colour	Black			
3	Sleeve & Pant padded fabric	Material	Cotton 30% ± 5	
			Polyster 70% ± 5	
		Gram per sq meter (GSM)	210 ± 10	
		Color fastness to rubbing	Dry: Min 4	
			Wet: Min 3	
		Color fastness to washing	4-5	
Colour	Yellow			
4	Size		S, M, L & XL	As per requirement
			Cotton fabric and Polyster/elastane fabric as mentioned above	
			Stitching should be Minimum 8 SPI	
			Cuff : Both on hand and leg opening With elastic clousure	
			Front Closure: Nylon coil # 5 Zipper with puller cord (Equivalent to YKK)	

Handwritten notes and signatures at the bottom of the page, including 'fasting', 'Dry', 'SIL', 'AHL', and various scribbles.

5	Design	Para dress	2 x Shoulder loop with button closure	
			Leg opening clousure with zipper and adjustable fabric(as per side material)	
			2x pocket with zipper closure as per sample	
			2 x Shoulder and 2 x Leg side padded as per sample	
			Velcro attaching on wearer right pocket and right shoulder as per sample	
			Main label should be attached	
6	Design/ Product	As per Sample		
7	Testing	SGS/ITS required for above mentioned parameters		
8	Fabric Standard	ISO or Equivalent		








107

Product Specification of Para Dress (Red Dungaree)

S.N.	Parameters	Specifications	Remarks	
1	Main Material	Content	95% ± 2 Cotton 5% ± 2 Elastane	
		Color fastness to rubbing	Dry: Min 3	
			Wet: Min 3	
		Color fastness to washing	4-5	
		Color fastness to light (after 20 &40 AFU)	Min 4	
		Gram per sq meter (GSM)	310 ± 10	
		Tearing strength	Warp : Min 30 N	
			Weft : Min 25 N	
		Tensile strength	Warp : Min 450 N	
			Weft : Min 350 N	
Shrinkage percentage maximum	Warp: Direction 3			
	Weft: Direction 3			
Pilling resistance	4-5			
Colour	Red			
2	Cuff and Side Tape Material	Content	Polyster 95% ± 3	
			Elastane 5% ± 2	
		Gram per sq meter (GSM)	225 ± 10	
		Color fastness to rubbing	Dry: Min 3	
			Wet: Min 3	
		Color fastness to washing	4-5	
		Tearing strength	Warp : Min 25 N	
			Weft : Min 20 N	
Tensile strength	Warp : Min 450 N			
	Weft : Min 350 N			
Colour	Blue			
4	Size	S, M, L &XL		
		Cotton, Elastane and Polyester fabric as mentioned above		
		Stiching should be Spi min 8		
		Strap on Sleeve and pant with blue fabric along with reflective tape (Grey) as per Sample		
		Cuff closure with 20L button 4 hole and over reflective tape		
		Logo (As per Sample) printed on the back and wearer right chest		
		Front Clousure: Nylon coil # 5 Zipper with puller cord (Equivalent to YKK)		

5	Design	Para Dress	Adjustable Elastic waist band attached with velcro as per sample	
			Leg opening closure with Nylon zipper # 5, adjustable fabric(main material fabric) and elastic as per sample	
			2x Pocket with zipper closure on top as per sample	
			2x Pocket on each leg part with zipper closure and 1 x Flap Pocket with velcro on wearer left leg side as per sample	
			2 x Shoulder loop with button closure	
			Main label should be attached	
6	Design/ Product	As per Sample		
7	Testing	SGS/ITS required for above mentioned parameters		
8	Fabric Standard	ISO or Equivalent		

Handwritten signature: B. P. S. / P. S. / P. S.

Handwritten signature: [Signature]

Handwritten notes: 3/10, [Signature], [Signature]