

1. Specifications of Freefall Suit (Para Jumpsuit) (Black Dungaree)

S.N.	Parameters	Specifications	Remarks	
1.	Main Material	Content	95%±2 Cotton 5%±2 Elastane	
		Color fastness to rubbing	Dry: Min 3 Wet: Min 3	
		Color fastness to washing	4-5	
		Color fastness to light (after 20 & 40 AFU)	Min 4	
		Gram per sq meter (GSM)	310±10	
		Tearing strength	Warp: Min 30 N Weft: Min 25 N	
		Tensile Strength	Warp: Min 450 N Weft: Min 350 N	
		Shrinkage percentage maximum	Warp: Direction 3 Weft: Direction 3	
		Pilling resistance	4-5	
		Colour	Black	
2	Side Material	Content	Polyster 95%±3 Elastane 5%±2	
		Gram per sq meter (GSM)	225±10	
		Color fastness to rubbing	Dry: Min 3 Wet: Min 3	
		Color fastness to washing	4-5	
		Tearing strength	Warp: Min 25 N Weft: Min 20 N	
		Tensile strength	Warp: Min 450 N Weft: Min 350 N	
		Colour	Black	
3	Sleeve & Pant padded fabric	Material	Cotton 30%±5 Polyster 70%±5	
		Gram per sq meter (GSM)	210±10	
		Color fastness to rubbing	Dry: Min 4 Wet: Min 3	
		Color fastness to washing	4-5	
		Colour	Yellow	
4	Size	S, M, L & XL	As per requirement	
5	Design	Para Dress	Cotton fabric and Polyster/elastane fabric as mentioned above Stitching should be Minimum 8 SPI Cuff: Both on hand and leg opening with elastic closure Front Closure: Nylon coil # 5 Zipper with puller cord (Equivalent to YKK) 2 x Shoulder loop with button closure Leg opening closure with zipper and adjustable fabric (as per side material) 2x Pocket with zipper closure as per sample 2 x Shoulder and 2 x Leg side padded as per sample Velcro attaching on wearer right pocket and right shoulder as per sample Main label should be attached	
6	Design/Product	As per Sample		
7	Testing	Field Test Required		
8	Fabric Standard	ISO or Equivalent		

2. Specifications of Freefall Suit (Para Jumpsuit) (Red Dungaree)

S.N.	Parameters	Specifications	Remarks	
1.	Main Material	Content	95%±2 Cotton 5%± 2 Elastane	
		Color fastness to rubbing	Dry: Min 3 Wet: Min 3	
		Color fastness to washing	4-5	
		Color fastness to light (after 20 & 40 AFU)	Min 4	
		Gram per sq meter (GSM)	310±10	
		Tearing strength	Warp: Min 30 N Weft: Min 25 N	
		Tensile Strength	Warp: Min 450 N Weft: Min 350 N	
		Shrinkage percentage maximum	Warp: Direction 3 Weft: Direction 3	
		Pilling resistance	4-5	
		Colour	Red	
2	Cuff and Side Tape Material	Content	Polyster 95%±3 Elastane 5%± 2	
		Gram per sq meter (GSM)	225±10	
		Color fastness to rubbing	Dry: Min 3 Wet: Min 3	
		Color fastness to washing	4-5	
		Tearing strength	Warp: Min 25 N Weft: Min 20 N	
		Tensile strength	Warp: Min 450 N Weft: Min 350 N	
		Colour	Blue	
3	Size	S, M, L & XL		
4	Design	Para Dress	Cotton, elastane and Polyster/fabric as mentioned above Stitching should be SPI Min 8 Starp on Sleeve and pant with blue fabric along with reflective tape (Grey) as per Sample Cuff closure with 20L button 4 hole and over reflective tape Logo (As per Sample) printed on the back and wearer right chest Front Closure: Nylon coil # 5 Zipper with puller cord (Equivalent to YKK) Adjustable Elastic waist band attached with velcro as per sample Leg opening clousure with Nylon zipper # 5, adjustable fabric (main material fabric) and elastic as per sample 2x Pocket with zipper closure on top as per sample 2 x Pocket on each leg part with zipper clousure and 1 x Flap Pocket with velcro on wearer left leg side as per sample 2 X Shoulder loop with button closure Main label should be attached	
5	Design/Product	As per Sample		
6	Testing	Field Test Required		
7	Fabric Standard	ISO or Equivalent		

A collection of handwritten signatures and initials in black ink, including names like 'Shankar', 'M/S', and others, located at the bottom of the document.